

Date: Friday, 12/06/2009 8:51:06 AM
User: Melanie Fauleux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	AFT CABIN WALL AND PYLON PROTECTOR KIT	
Job Number :	48518			
Estimate Number :	13960			
P.O. Number :		Part Number :	D412760111	
This Issue :	12/06/2009	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	N/A	
First Issue :	/ /	Project Number :	N/A	
Previous Run :	48462	Drawing Revision :	C	
Written By :		Material :		
Checked & Approved By :	<u>mf 09-06-12</u>	Due Date :	19/06/2009	Qty: 4 Um: Each
Comment :	est rev A 09.06.01 new issue EC verified by:DD			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-760-111, CHG001

2.0	D39331	Aft Cabin Wall Protector, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Aft Wall Protector, LH

3.0	D39332	Aft Cabin Wall Protector, RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Aft Cabin Wall Protector, RH

4.0	D39351	Pylon Wall Protector, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pylon Protector, LH

5.0	D39352	Pylon Wall Protector, RH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pylon Protector, RH

6.0	D39421	Angle
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Comment: Qty.: 56.0000 Each(s)/Unit Total: 56.0000 Each(s)

Angle

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 12/06/2009 8:51:06 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT CABIN WALL AND PYLON PROTECTOR KIT

Job Number: 48518

Part Number: D412760111

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

D39423

Clip



Comment: Qty.: 10.0000 Each(s)/Unit Total: 40.0000 Each(s)

Clip

48476

39

B48672

12/20

9/6/02

8.0

MS27039410

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Screw

M112045

9.0

MS27039414

Screw



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Screw

M112045

10.0

MS27039512

Screw



Comment: Qty.: 6.0000 Each(s)/Unit Total: 24.0000 Each(s)

Screw

M112087

11.0

MS27039512

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Screw

M112035

9/6/15

SL

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5076623

84

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-760-013

Location:

PPP Rev:

DRAFT

5076623 84

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT CABIN WALL AND PYLON PROTECTOR KIT

Job Number: 48518

Part Number: D412760111

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/23 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf
09-06-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Chantal Lavoie

From: Harvey Siemens [hsiemens@dartaero.com]
Sent: June 15, 2009 9:33 AM
To: 'Mike Petsche'
Cc: 'Chantal Lavoie'
Subject: RE: MS27039

Sorry, My mistake. Yes it should be a "08" instead of "8"

Regards,

Harvey Siemens

Mechanical Designer
DART Aerospace Ltd.

P: 403-717-0328
F: 403-717-1288
E: hsiemens@dartaero.com
W: www.dartaero.com

M: 1060 McTavish Road NE, Calgary, Alberta, T2E 5G9

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From: Mike Petsche [mailto:mpetsche@dartaero.com]
Sent: Monday, June 15, 2009 7:09 AM
To: 'Harvey Siemens'
Cc: 'Chantal Lavoie'
Subject: MS27039

Harvey,

Please confirm..... the IIN calls out MS27039-5-8 screw, qty 6.

Do you REALLY mean MS27039-5-08? -5-8 doesn't exist.

Mike Petsche
Design Manager
DART Aerospace
phone: 613-632-5200
mobile: 514-833-1657
skype: mike.petsche

16/06/2009